



**flowPIM 1**

**1200 V / 25 A**

**Features**

- Three-phase rectifier, optional BRC, Inverter, NTC
- Very compact housing, easy to route
- IGBT4 / EmCon4 technology for low saturation losses and improved EMC behavior

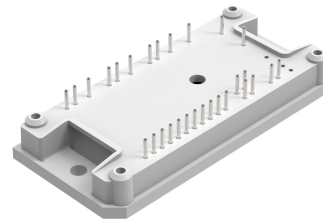
**Target applications**

- Industrial drives
- Embedded Drives

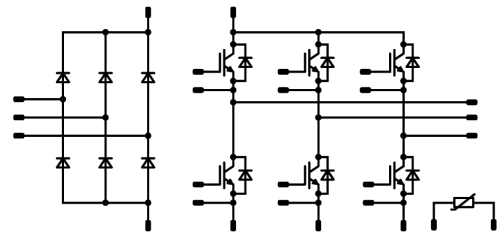
**Types**

- V23990-P589-C418-PM

**flow 1 12 mm housing**



**Schematic**





Vincotech

## Maximum Ratings

$T_j = 25\text{ °C}$ , unless otherwise specified

Parameter	Symbol	Conditions	Value	Unit
<b>Inverter Switch</b>				
Collector-emitter voltage	$V_{CES}$		1200	V
Collector current (DC current)	$I_C$	$T_j = T_{jmax}$ $T_s = 80\text{ °C}$	34	A
Repetitive peak collector current	$I_{CRM}$	$t_p$ limited by $T_{jmax}$	75	A
Total power dissipation	$P_{tot}$	$T_j = T_{jmax}$ $T_s = 80\text{ °C}$	99	W
Gate-emitter voltage	$V_{GES}$		$\pm 20$	V
Short circuit ratings	$t_{SC}$	$V_{GE} = 15\text{ V}$ , $V_{CC} = 800\text{ V}$ $T_j = 150\text{ °C}$	10	$\mu\text{s}$
Maximum junction temperature	$T_{jmax}$		175	$^{\circ}\text{C}$

<b>Inverter Diode</b>				
Peak repetitive reverse voltage	$V_{RRM}$		1200	V
Forward current (DC current)	$I_F$	$T_j = T_{jmax}$ $T_s = 80\text{ °C}$	29	A
Repetitive peak forward current	$I_{FRM}$	$t_p$ limited by $T_{jmax}$	50	A
Total power dissipation	$P_{tot}$	$T_j = T_{jmax}$ $T_s = 80\text{ °C}$	60	W
Maximum junction temperature	$T_{jmax}$		175	$^{\circ}\text{C}$

<b>Rectifier Diode</b>				
Peak repetitive reverse voltage	$V_{RRM}$		1600	V
Forward current (DC current)	$I_F$	$T_j = T_{jmax}$ $T_s = 80\text{ °C}$	46	A
Surge (non-repetitive) forward current	$I_{FSM}$	Single Half Sine Wave, $t_p = 10\text{ ms}$ $T_j = 150\text{ °C}$	270	A
Surge current capability	$I^2t$		370	$\text{A}^2\text{s}$
Total power dissipation	$P_{tot}$	$T_j = T_{jmax}$ $T_s = 80\text{ °C}$	56	W
Maximum junction temperature	$T_{jmax}$		150	$^{\circ}\text{C}$



Vincotech

## Maximum Ratings

$T_j = 25\text{ °C}$ , unless otherwise specified

Parameter	Symbol	Conditions	Value	Unit
-----------	--------	------------	-------	------

### Module Properties

#### Thermal Properties

Storage temperature	$T_{stg}$		-40...+125	°C
Operation temperature under switching condition	$T_{jop}$		-40...+( $T_{jmax} - 25$ )	°C

#### Isolation Properties

Isolation voltage	$V_{isol}$	DC Test Voltage* $t_p = 2\text{ s}$	6000	V
Isolation voltage	$V_{isol}$	AC Voltage $t_p = 1\text{ min}$	2500	V
Creepage distance			>12,7	mm
Clearance			7,91	mm
Comparative Tracking Index	CTI		≥ 200	

\*100 % tested in production



### Characteristic Values

Parameter	Symbol	Conditions					Values			Unit
		$V_{GS}$ [V]	$V_{GE}$ [V]	$V_{DS}$ [V]	$I_C$ [A] $I_D$ [A]	$I_F$ [A]	$T_j$ [°C]	Min	Typ	

#### Inverter Switch

##### Static

Gate-emitter threshold voltage	$V_{GE(th)}$	$V_{CE} = V_{GE}$			0,00085	25	5,3	5,8	6,3	V
Collector-emitter saturation voltage	$V_{CE(sat)}$		15		25	25 150	1,58	1,87 2,31	2,07 <sup>(1)</sup>	V
Collector-emitter cut-off current	$I_{CES}$		0	1200		25			2,4	µA
Gate-emitter leakage current	$I_{GES}$		20	0		25			120	nA
Internal gate resistance	$r_g$							None		Ω
Input capacitance	$C_{ies}$	$f = 1 \text{ Mhz}$	0	25		25		1450		pF
Reverse transfer capacitance	$C_{res}$									
Gate charge	$Q_g$		15		0	25		200		nC

##### Thermal

Thermal resistance junction to sink <sup>(2)</sup>	$R_{th(j-s)}$	$\lambda_{paste} = 3,4 \text{ W/mK}$ (PSX)						0,96		K/W
----------------------------------------------------	---------------	-----------------------------------------------	--	--	--	--	--	------	--	-----

##### Dynamic

Turn-on delay time	$t_{d(on)}$	$R_{gon} = 32 \Omega$ $R_{goff} = 32 \Omega$	$\pm 15$	600	25	25		126,2		ns
Rise time	$t_r$					150		126,4		ns
						25		21,4		ns
Turn-off delay time	$t_{d(off)}$					150		220,2		ns
						25		284		ns
Fall time	$t_f$					25		74,2		ns
						150		99,96		ns
Turn-on energy (per pulse)	$E_{on}$	$Q_{trFWD} = 2,5 \mu\text{C}$				25		1,64		mWs
		$Q_{trFWD} = 4,8 \mu\text{C}$				150		2,53		mWs
Turn-off energy (per pulse)	$E_{off}$					25		1,38		mWs
						150		2,17		mWs



### Characteristic Values

Parameter	Symbol	Conditions						Values			Unit
		$V_{GE}$ [V]	$V_{GS}$ [V]	$V_{CE}$ [V]	$V_{DS}$ [V]	$I_C$ [A]	$I_D$ [A]	$T_j$ [°C]	Min	Typ	

#### Inverter Diode

##### Static

Forward voltage	$V_F$				25	25 150	1,35	1,97 1,94	2,05 <sup>(1)</sup>	V
Reverse leakage current	$I_R$	$V_r = 1200$ V				25			5,2	μA

##### Thermal

Thermal resistance junction to sink <sup>(2)</sup>	$R_{th(j-s)}$	$\lambda_{paste} = 3,4$ W/mK (PSX)						1,59		K/W
----------------------------------------------------	---------------	------------------------------------	--	--	--	--	--	------	--	-----

##### Dynamic

Peak recovery current	$I_{RRM}$	$di/dt=1408$ A/μs $di/dt=1098$ A/μs	±15	600	25	25		32,16		A
Reverse recovery time	$t_{rr}$					150		33,88		
						25		265,26		
Recovered charge	$Q_r$					150		435,54		
						25		2,5		
Reverse recovered energy	$E_{rec}$					150		4,8		
		25		0,98						
Peak rate of fall of recovery current	$(di_r/dt)_{max}$	150		1,94	mWs					
		25		1722						
						150		579,94		A/μs

#### Rectifier Diode

##### Static

Forward voltage	$V_F$				13	25 125		0,988 0,899	1,21 <sup>(1)</sup> 1,1 <sup>(1)</sup>	V
Reverse leakage current	$I_R$	$V_r = 1600$ V				25			50	μA

##### Thermal

Thermal resistance junction to sink <sup>(2)</sup>	$R_{th(j-s)}$	$\lambda_{paste} = 3,4$ W/mK (PSX)						1,25		K/W
----------------------------------------------------	---------------	------------------------------------	--	--	--	--	--	------	--	-----



### Characteristic Values

Parameter	Symbol	Conditions					Values			Unit
		$V_{GS}$ [V]	$V_{GE}$ [V]	$V_{DS}$ [V]	$V_{CE}$ [V]	$T_j$ [°C]	Min	Typ	Max	

### Thermistor

#### Static

Rated resistance	$R$					25		22		kΩ
Deviation of $R_{100}$	$A_{R/R}$	$R_{100} = 1486 \Omega$				100	-12		14	%
Power dissipation	$P$							200		mW
Power dissipation constant	$d$					25		2		mW/K
B-value	$B_{(25/50)}$	Tol. $\pm 3 \%$						3950		K
B-value	$B_{(25/100)}$	Tol. $\pm 3 \%$						3998		K
Vincotech Thermistor Reference									B	

<sup>(1)</sup> Value at chip level

<sup>(2)</sup> Only valid with pre-applied Vincotech thermal interface material.

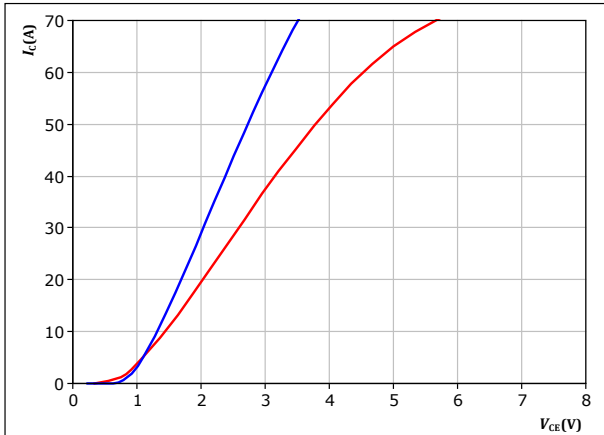


## Inverter Switch Characteristics

**figure 1.** IGBT

Typical output characteristics

$$I_C = f(V_{CE})$$

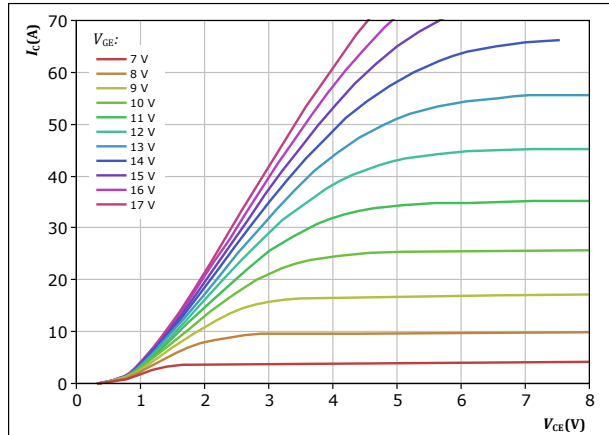


$t_p = 250 \mu\text{s}$   
 $V_{GE} = 15 \text{ V}$   
 $T_j: 25^\circ\text{C}$  (blue),  $150^\circ\text{C}$  (red)

**figure 2.** IGBT

Typical output characteristics

$$I_C = f(V_{CE})$$

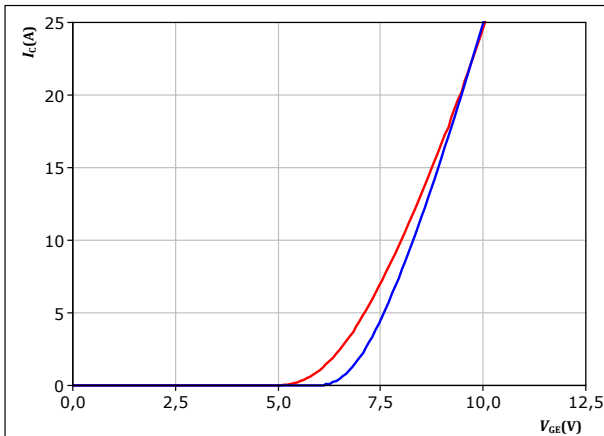


$t_p = 250 \mu\text{s}$   
 $T_j = 150^\circ\text{C}$   
 $V_{GE}$  from 7 V to 17 V in steps of 1 V

**figure 3.** IGBT

Typical transfer characteristics

$$I_C = f(V_{GE})$$

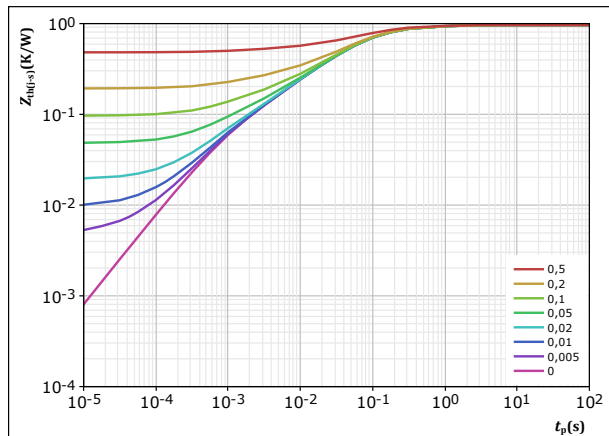


$t_p = 250 \mu\text{s}$   
 $V_{CE} = 10 \text{ V}$   
 $T_j: 25^\circ\text{C}$  (blue),  $150^\circ\text{C}$  (red)

**figure 4.** IGBT

Transient thermal impedance as a function of pulse width

$$Z_{th(j-s)} = f(t_p)$$



$D = t_p / T$   
 $R_{th(j-s)} = 0,964 \text{ K/W}$   
IGBT thermal model values

$R$ (K/W)	$\tau$ (s)
9,34E-02	8,35E-01
3,42E-01	1,19E-01
3,61E-01	4,14E-02
1,15E-01	7,70E-03
5,33E-02	9,80E-04

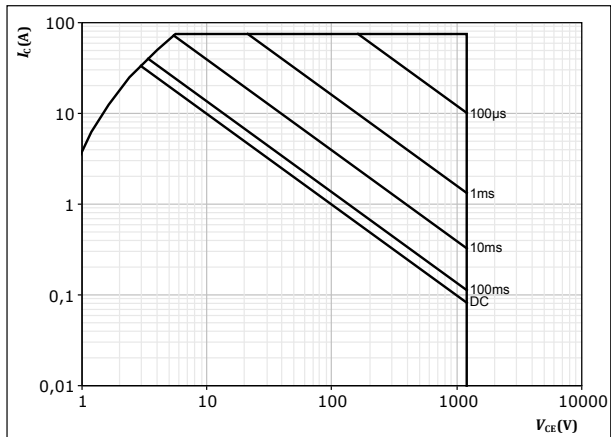


## Inverter Switch Characteristics

figure 5. IGBT

Safe operating area

$$I_C = f(V_{CE})$$



D = single pulse

T<sub>s</sub> = 80 °C

V<sub>GE</sub> = 15 V

T<sub>j</sub> = T<sub>jmax</sub>





## Inverter Diode Characteristics

figure 6. FWD

Typical forward characteristics

$$I_F = f(V_F)$$

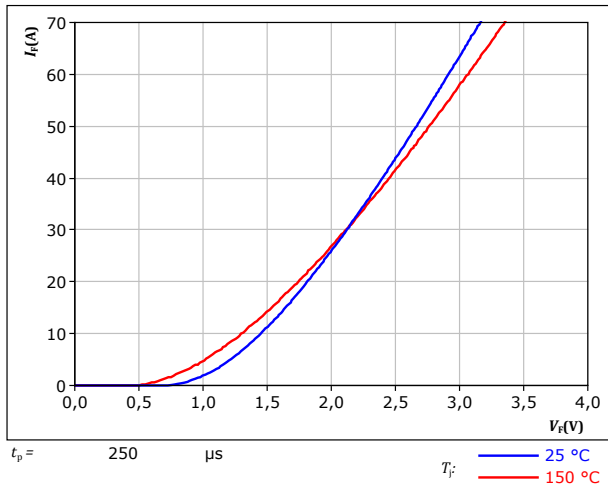
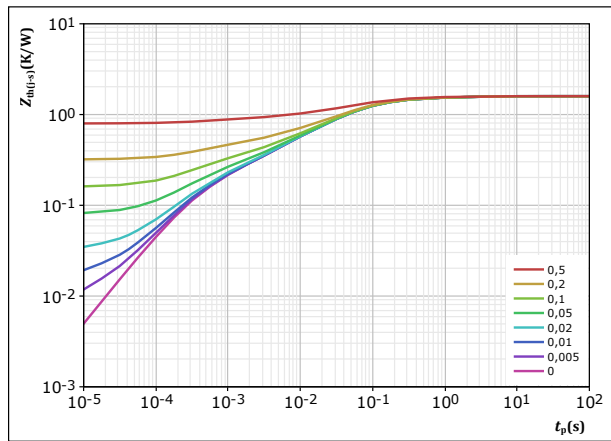


figure 7. FWD

Transient thermal impedance as a function of pulse width

$$Z_{th(j-s)} = f(t_p)$$



$D = \frac{t_p}{T}$   
 $R_{th(j-s)} = 1,594 \text{ K/W}$   
 FWD thermal model values

$R$ (K/W)	$\tau$ (s)
7,80E-02	2,61E+00
3,11E-01	2,04E-01
6,92E-01	4,64E-02
2,79E-01	8,74E-03
9,99E-02	1,79E-03
1,35E-01	3,39E-04

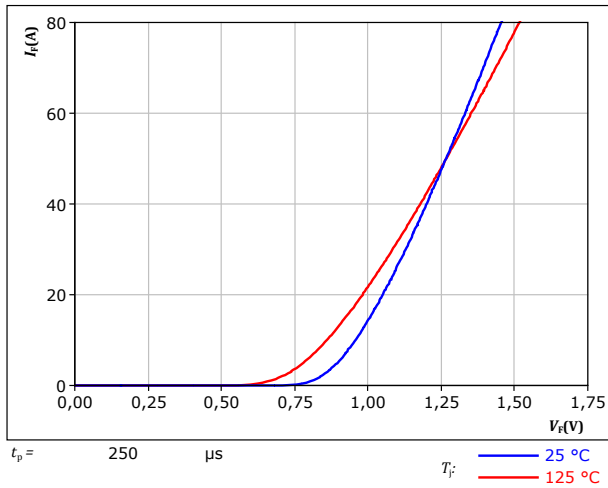


## Rectifier Diode Characteristics

**figure 8.** Rectifier

Typical forward characteristics

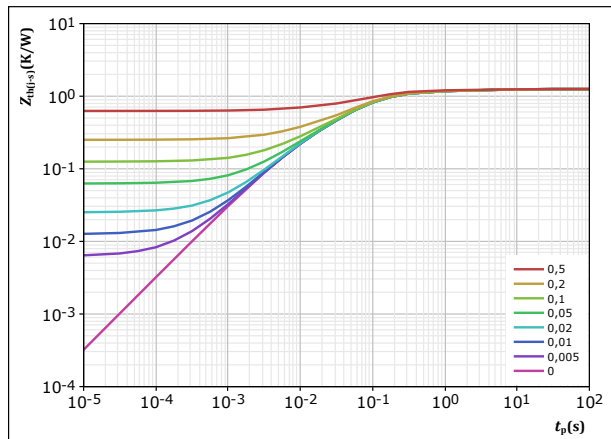
$$I_F = f(V_F)$$



**figure 9.** Rectifier

Transient thermal impedance as a function of pulse width

$$Z_{th(j-s)} = f(t_p)$$



$D = \frac{t_p}{T}$

$R_{th(j-s)} = 1,254 \text{ K/W}$

Rectifier thermal model values

$R \text{ (K/W)}$	$\tau \text{ (s)}$
8,00E-02	5,22E+00
1,56E-01	4,18E-01
6,95E-01	8,82E-02
2,23E-01	3,07E-02
9,97E-02	5,99E-03

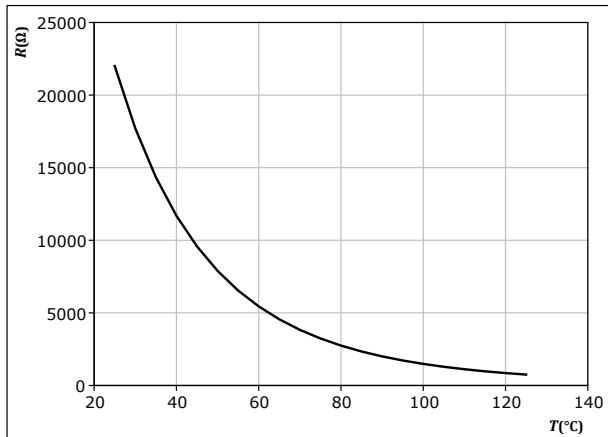


## Thermistor Characteristics

figure 10. Thermistor

Typical NTC characteristic as function of temperature

$$R_T = f(T)$$

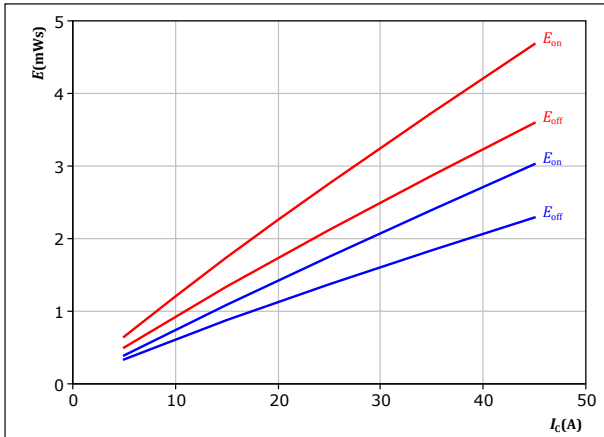




## Inverter Switching Characteristics

**figure 11.** IGBT

Typical switching energy losses as a function of collector current  
 $E = f(I_c)$



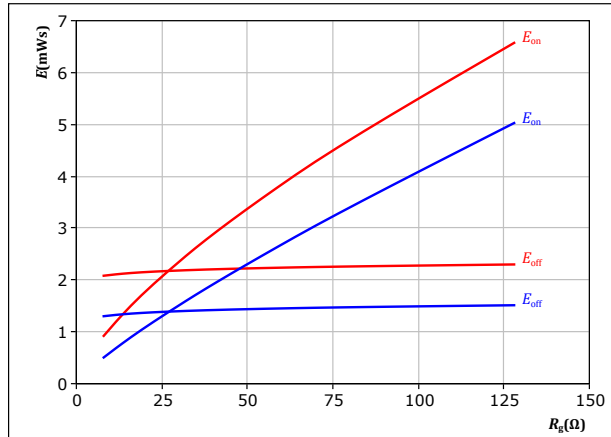
With an inductive load at

$V_{CE} = 600$  V  
 $V_{GE} = \pm 15$  V  
 $R_{gon} = 32$   $\Omega$   
 $R_{goff} = 32$   $\Omega$

$T_j$ : — 25 °C  
 — 150 °C

**figure 12.** IGBT

Typical switching energy losses as a function of gate resistor  
 $E = f(R_g)$



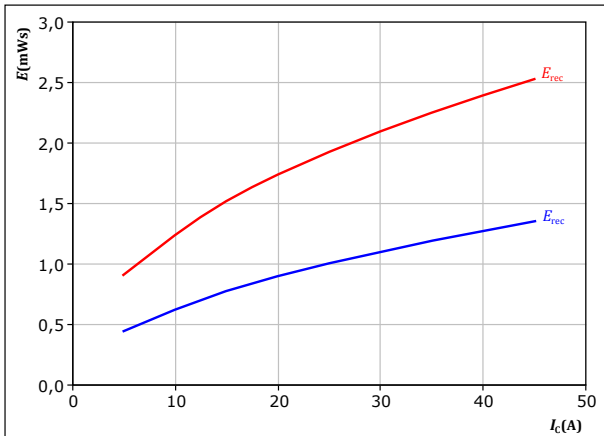
With an inductive load at

$V_{CE} = 600$  V  
 $V_{GE} = \pm 15$  V  
 $I_c = 25$  A

$T_j$ : — 25 °C  
 — 150 °C

**figure 13.** FWD

Typical reverse recovered energy loss as a function of collector current  
 $E_{rec} = f(I_c)$



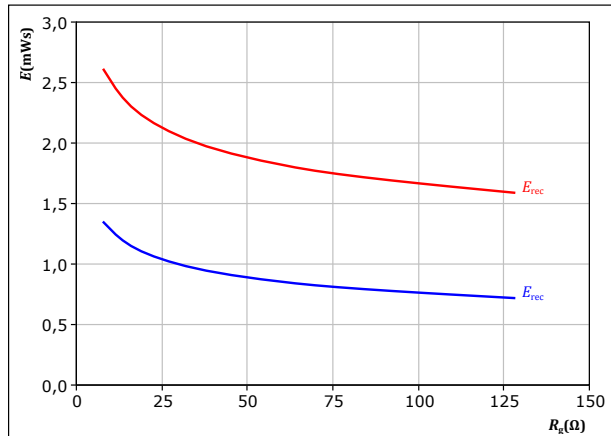
With an inductive load at

$V_{CE} = 600$  V  
 $V_{GE} = \pm 15$  V  
 $R_{gon} = 32$   $\Omega$

$T_j$ : — 25 °C  
 — 150 °C

**figure 14.** FWD

Typical reverse recovered energy loss as a function of gate resistor  
 $E_{rec} = f(R_g)$



With an inductive load at

$V_{CE} = 600$  V  
 $V_{GE} = \pm 15$  V  
 $I_c = 25$  A

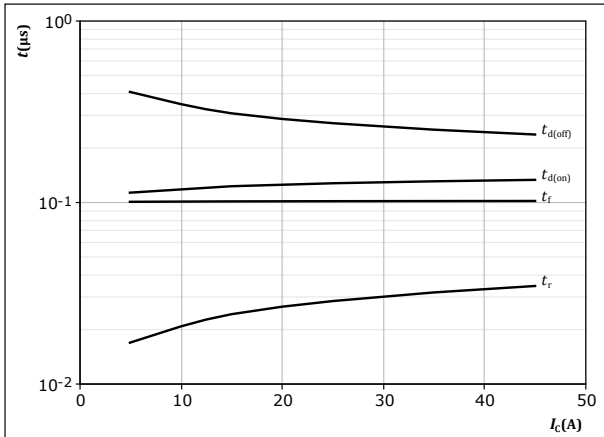
$T_j$ : — 25 °C  
 — 150 °C



## Inverter Switching Characteristics

**figure 15.** IGBT

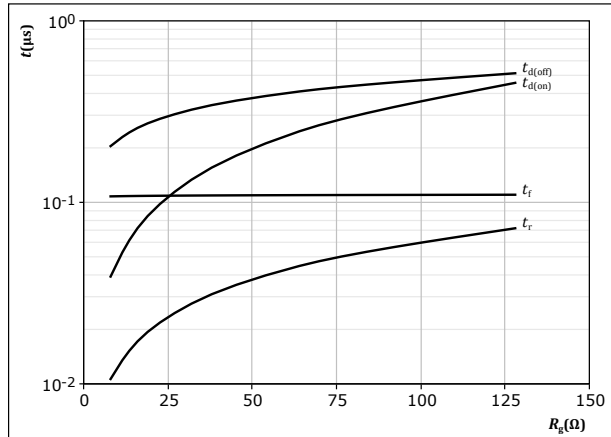
Typical switching times as a function of collector current  
 $t = f(I_c)$



With an inductive load at  
 $T_j = 150 \text{ }^\circ\text{C}$   
 $V_{CE} = 600 \text{ V}$   
 $V_{GE} = \pm 15 \text{ V}$   
 $R_{g(on)} = 32 \text{ } \Omega$   
 $R_{g(off)} = 32 \text{ } \Omega$

**figure 16.** IGBT

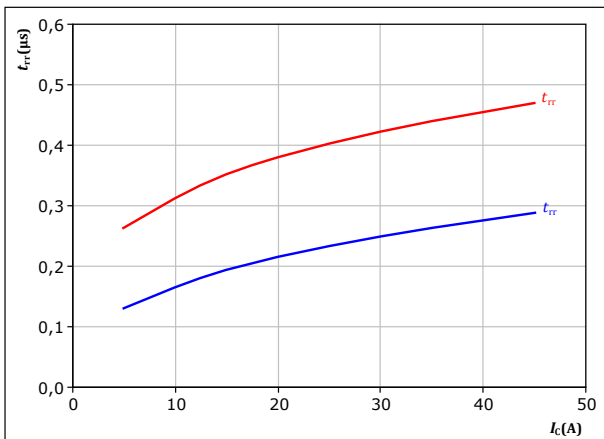
Typical switching times as a function of gate resistor  
 $t = f(R_g)$



With an inductive load at  
 $T_j = 150 \text{ }^\circ\text{C}$   
 $V_{CE} = 600 \text{ V}$   
 $V_{GE} = \pm 15 \text{ V}$   
 $I_c = 25 \text{ A}$

**figure 17.** FWD

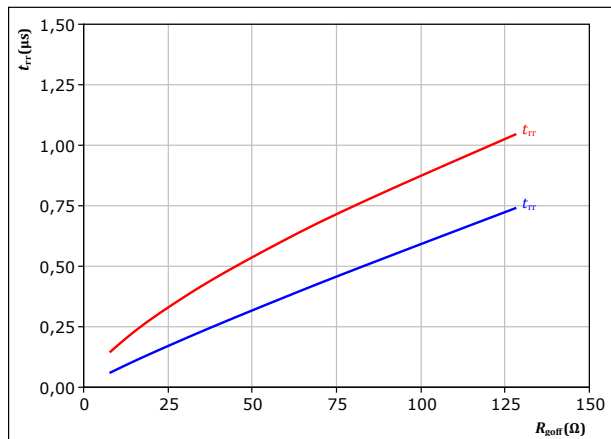
Typical reverse recovery time as a function of collector current  
 $t_{rr} = f(I_c)$



With an inductive load at  
 $V_{CE} = 600 \text{ V}$   
 $V_{GE} = \pm 15 \text{ V}$   
 $R_{g(on)} = 32 \text{ } \Omega$   
 $T_j: \text{ — } 25 \text{ }^\circ\text{C}$   
 $\text{ — } 150 \text{ }^\circ\text{C}$

**figure 18.** FWD

Typical reverse recovery time as a function of IGBT turn off gate resistor  
 $t_{rr} = f(R_{g(off)})$



With an inductive load at  
 $V_{CE} = 600 \text{ V}$   
 $V_{GE} = \pm 15 \text{ V}$   
 $I_c = 25 \text{ A}$   
 $T_j: \text{ — } 25 \text{ }^\circ\text{C}$   
 $\text{ — } 150 \text{ }^\circ\text{C}$

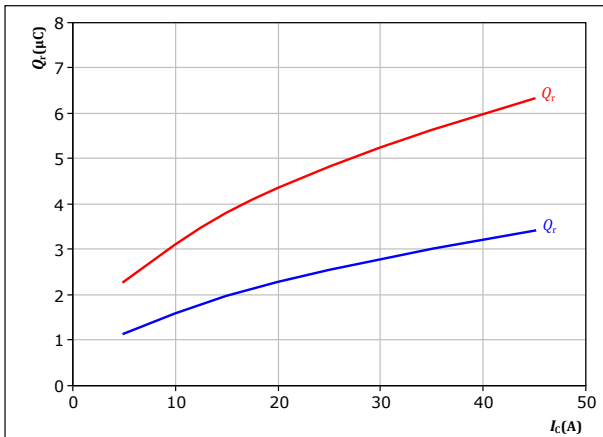


## Inverter Switching Characteristics

**figure 19.** FWD

Typical recovered charge as a function of collector current

$$Q_r = f(I_c)$$



With an inductive load at

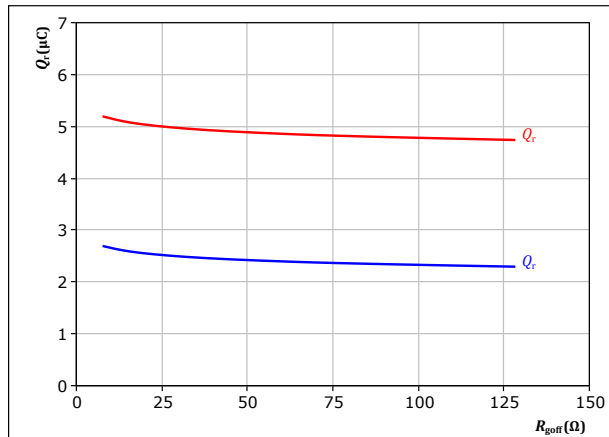
$V_{CE} = 600$  V  
 $V_{GE} = \pm 15$  V  
 $R_{goff} = 32$  Ω

$T_j$ : — 25 °C  
— 150 °C

**figure 20.** FWD

Typical recovered charge as a function of turn off gate resistor

$$Q_r = f(R_{goff})$$



With an inductive load at

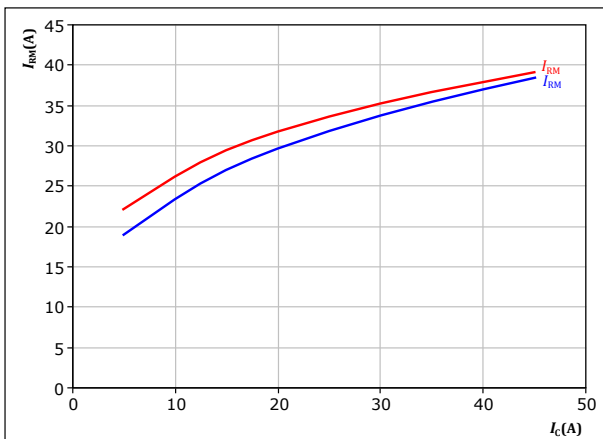
$V_{CE} = 600$  V  
 $V_{GE} = \pm 15$  V  
 $I_c = 25$  A

$T_j$ : — 25 °C  
— 150 °C

**figure 21.** FWD

Typical peak reverse recovery current as a function of collector current

$$I_{RM} = f(I_c)$$



With an inductive load at

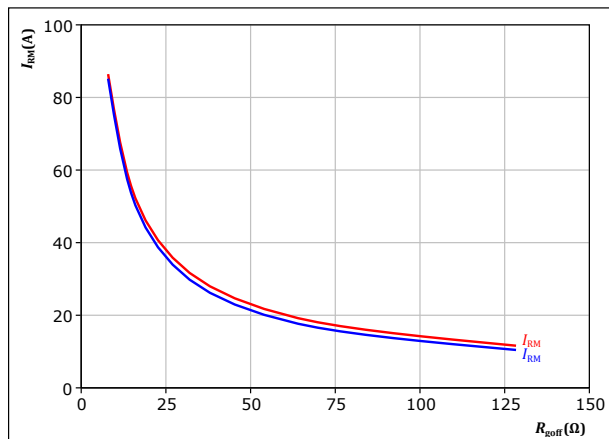
$V_{CE} = 600$  V  
 $V_{GE} = \pm 15$  V  
 $R_{goff} = 32$  Ω

$T_j$ : — 25 °C  
— 150 °C

**figure 22.** FWD

Typical peak reverse recovery current as a function of turn off gate resistor

$$I_{RM} = f(R_{goff})$$



With an inductive load at

$V_{CE} = 600$  V  
 $V_{GE} = \pm 15$  V  
 $I_c = 25$  A

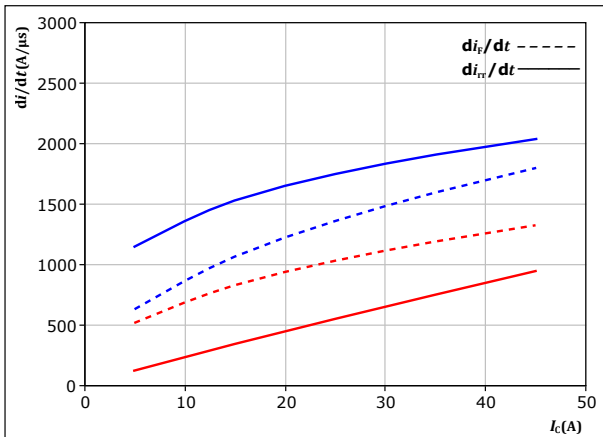
$T_j$ : — 25 °C  
— 150 °C



## Inverter Switching Characteristics

**figure 23.** FWD

Typical rate of fall of forward and reverse recovery current as a function of collector current  
 $di_f/dt, di_{rr}/dt = f(I_c)$



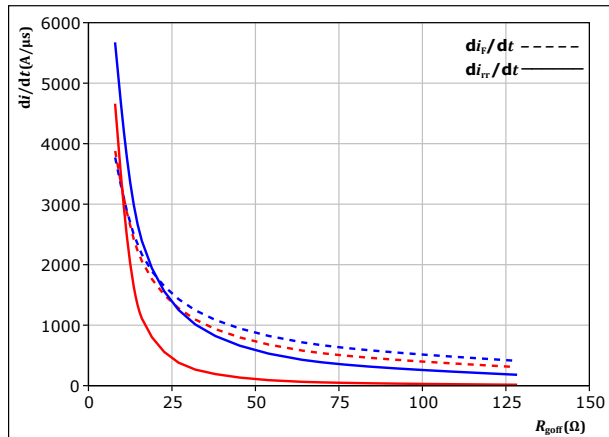
With an inductive load at

$V_{CE} = 600$  V  
 $V_{GE} = \pm 15$  V  
 $R_{goff} = 32$   $\Omega$

$T_j$ : — 25 °C  
 — 150 °C

**figure 24.** FWD

Typical rate of fall of forward and reverse recovery current as a function of turn off gate resistor  
 $di_f/dt, di_{rr}/dt = f(R_{goff})$



With an inductive load at

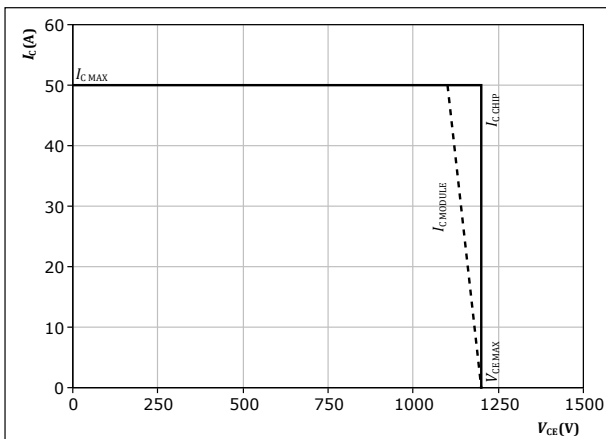
$V_{CE} = 600$  V  
 $V_{GE} = \pm 15$  V  
 $I_c = 25$  A

$T_j$ : — 25 °C  
 — 150 °C

**figure 25.** IGBT

Reverse bias safe operating area

$I_c = f(V_{CE})$



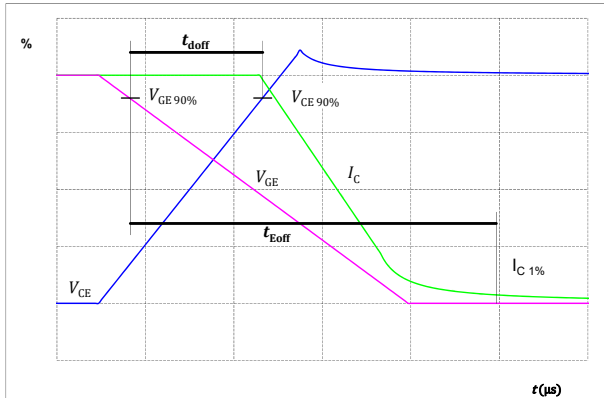
At  $T_j = 150$  °C  
 $R_{goff} = 32$   $\Omega$   
 $R_{goff} = 32$   $\Omega$



## Inverter Switching Definitions

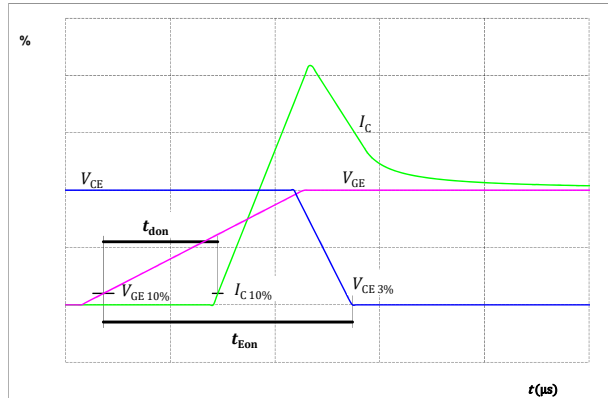
**figure 26.** IGBT

Turn-off Switching Waveforms & definition of  $t_{doff}$ ,  $t_{Eoff}$  ( $t_{Eoff}$  = integrating time for  $E_{off}$ )



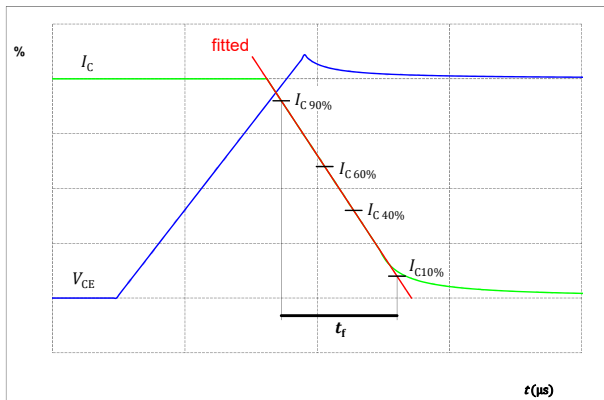
**figure 27.** IGBT

Turn-on Switching Waveforms & definition of  $t_{don}$ ,  $t_{Eon}$  ( $t_{Eon}$  = integrating time for  $E_{on}$ )



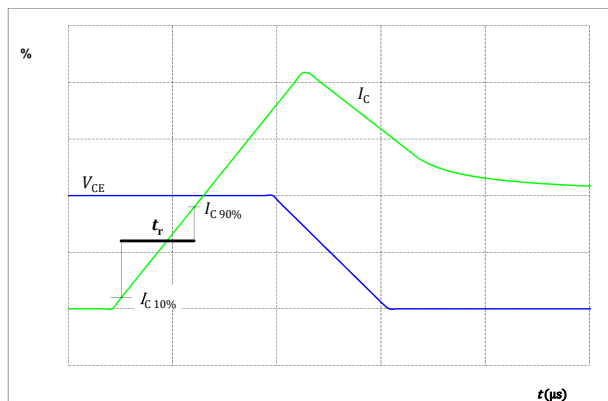
**figure 28.** IGBT

Turn-off Switching Waveforms & definition of  $t_f$



**figure 29.** IGBT

Turn-on Switching Waveforms & definition of  $t_r$







### Inverter Switching Definitions

figure 30. FWD

Turn-off Switching Waveforms & definition of  $t_{rr}$

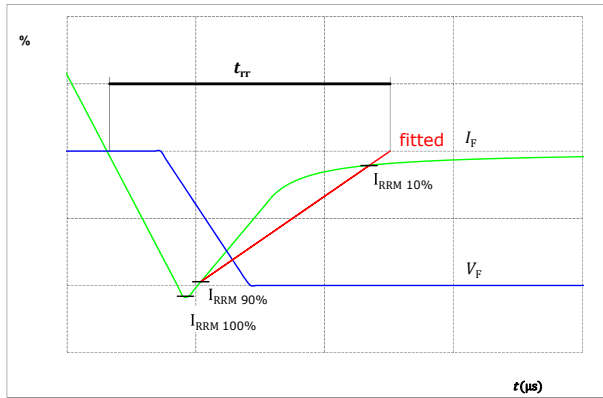
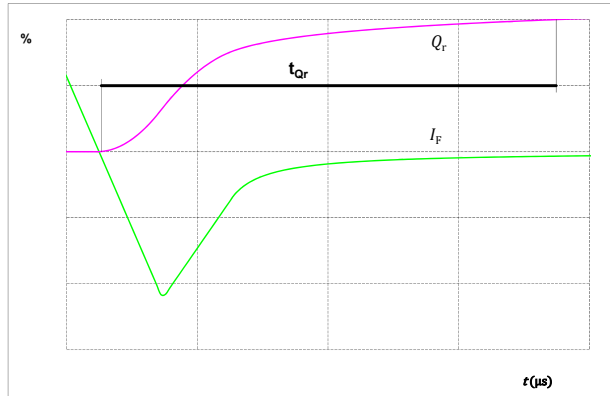


figure 31. FWD

Turn-on Switching Waveforms & definition of  $t_{Qr}$  ( $t_{Qr}$  = integrating time for  $Q_r$ )





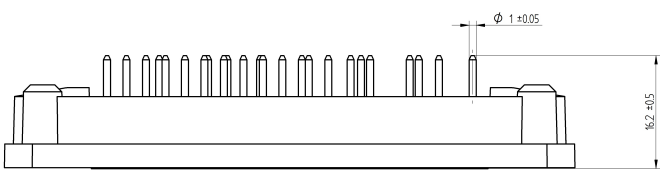
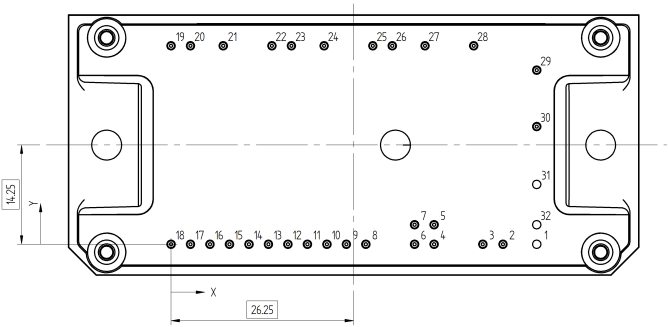
Vincotech

**V23990-P589-C418-PM**  
datasheet

Ordering Code	
<b>Version</b>	<b>Ordering Code</b>
Without thermal paste	V23990-P589-C418-PM
With thermal paste (5,2 W/mK, PTM6000HV)	V23990-P589-C418-/7/-PM
With thermal paste (3,4 W/mK, PSX-P7)	V23990-P589-C418-/3/-PM

Marking							
	<b>Text</b>	<b>VIN</b>	<b>Date code</b>	<b>Type&amp;Ver</b>	<b>UL</b>	<b>Lot</b>	<b>Serial</b>
		VIN	WWYY	TTTTTTTV	UL	LLLLL	SSSS
	<b>Datamatrix</b>	<b>Type&amp;Ver</b>	<b>Lot number</b>	<b>Serial</b>	<b>Date code</b>		
		TTTTTTTV	LLLLL	SSSS	WWYY		

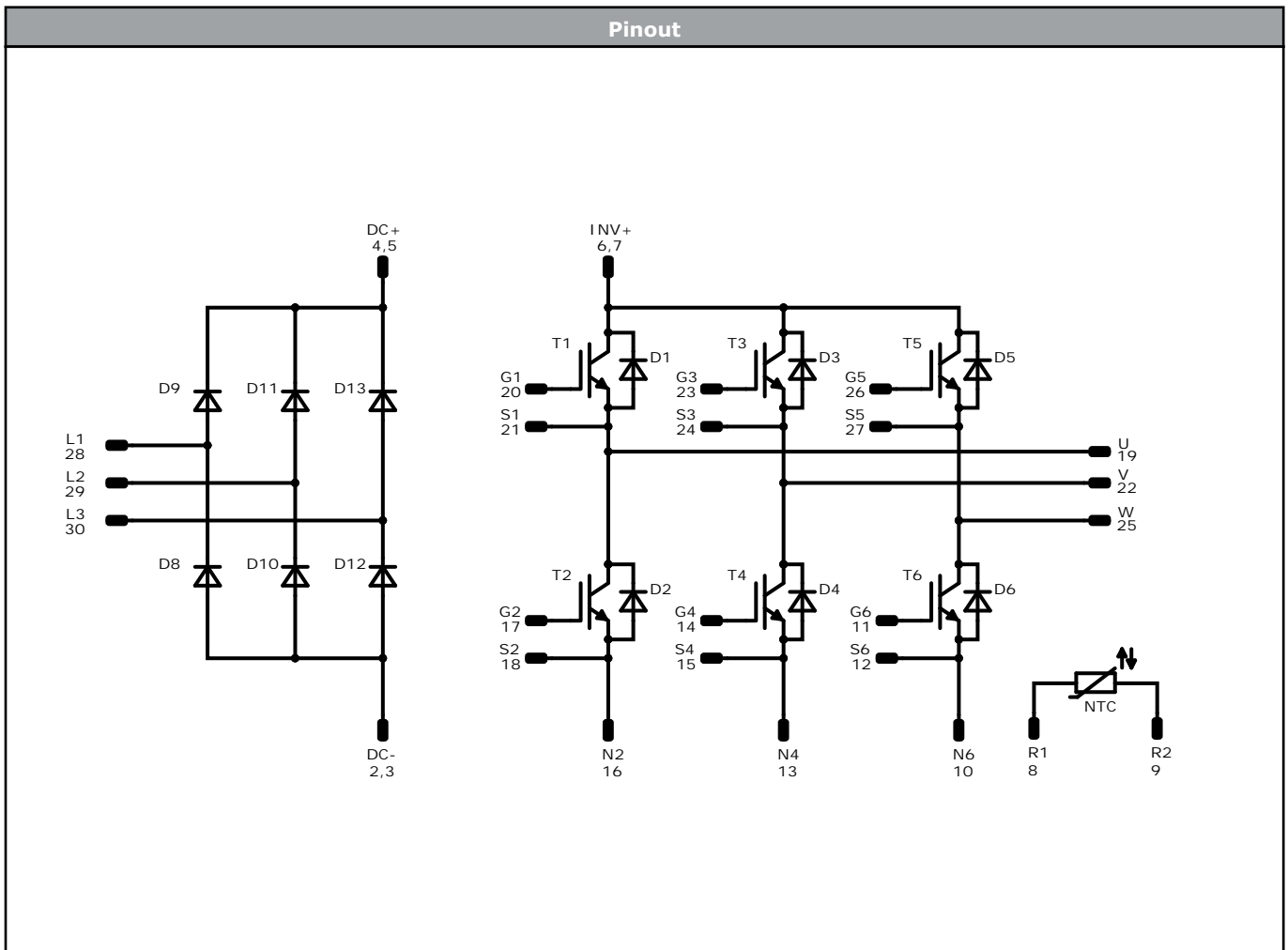
Outline				
Pin table [mm]				
Pin	X	Y	Function	
1	not assembled			
2	47,7	0	DC-	
3	44,8	0	DC-	
4	37,8	0	DC+	
5	37,8	2,8	DC+	
6	35	0	Inv+	
7	35	2,8	Inv+	
8	28	0	R1	
9	25,2	0	R2	
10	22,4	0	N6	
11	19,6	0	G6	
12	16,8	0	S6	
13	14	0	N4	
14	11,2	0	G4	
15	8,4	0	S4	
16	5,6	0	N2	
17	2,8	0	G2	
18	0	0	S2	
19	0	28,5	U	
20	2,8	28,5	G1	
21	7,5	28,5	S1	
22	14,5	28,5	V	
23	17,3	28,5	G3	
24	22	28,5	S3	
25	29	28,5	W	
26	31,8	28,5	G5	
27	36,5	28,5	S5	
28	43,5	28,5	L1	
29	52,55	25	L2	
30	52,55	16,9	L3	
31	not assembled			
32	not assembled			

Tolerance of pinpositions: +0.5mm at the end of pins  
Dimension of coordinate axis is only offset without tolerance



Vincotech



Identification					
ID	Component	Voltage	Current	Function	Comment
T2, T1, T4, T3, T6, T5	IGBT	1200 V	25 A	Inverter Switch	
D1, D2, D3, D4, D5, D6	FWD	1200 V	25 A	Inverter Diode	
D8, D9, D10, D11, D12, D13	Rectifier	1600 V	35 A	Rectifier Diode	
NTC	Thermistor			Thermistor	




Vincotech

Packaging instruction				
Standard packaging quantity (SPQ) 100	>SPQ	Standard	<SPQ	Sample

Handling instruction
Handling instructions for <i>flow 1</i> packages see vincotech.com website.

Package data
Package data for <i>flow 1</i> packages see vincotech.com website.

Vincotech thermistor reference
See Vincotech thermistor reference table at vincotech.com website.

UL recognition and file number
This device is certified according to UL 1557 standard, UL file number E192116. For more information see vincotech.com website. 

Document No.:	Date:	Modification:	Pages
V23990-P589-C418-PM-D6-14	22 Sep. 2021	Maximum ratings of Rectifier is updated Clearance is updated Rectifier and Inverter Switch characteristic values are updated The thermal characteristic of Inverter Switch is updated The thermistor characteristics are updated Separated datasheet New datasheet format module is unchanged	

**DISCLAIMER**

The information, specifications, procedures, methods and recommendations herein (together "information") are presented by Vincotech to reader in good faith, are believed to be accurate and reliable, but may well be incomplete and/or not applicable to all conditions or situations that may exist or occur. Vincotech reserves the right to make any changes without further notice to any products to improve reliability, function or design. No representation, guarantee or warranty is made to reader as to the accuracy, reliability or completeness of said information or that the application or use of any of the same will avoid hazards, accidents, losses, damages or injury of any kind to persons or property or that the same will not infringe third parties rights or give desired results. It is reader's sole responsibility to test and determine the suitability of the information and the product for reader's intended use.

**LIFE SUPPORT POLICY**

Vincotech products are not authorised for use as critical components in life support devices or systems without the express written approval of Vincotech.

As used herein:

1. Life support devices or systems are devices or systems which, (a) are intended for surgical implant into the body, or (b) support or sustain life, or (c) whose failure to perform when properly used in accordance with instructions for use provided in labelling can be reasonably expected to result in significant injury to the user.
2. A critical component is any component of a life support device or system whose failure to perform can be reasonably expected to cause the failure of the life support device or system, or to affect its safety or effectiveness.